

Work Order ID 128121

128121

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January-07-15 11:14:13 AM

Item ID: DSI 9410-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Amends Installations Of D350-591-311/312 Steps

Start Date: 1/07/15 Start Qty: 10.00 ***10***

Cust Item ID:

Required Date: 1/30/15 Req'd Qty: 10.00 ***10***

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI 9410	B

0.00

100

DC

Doc.Control -USB or Paperwork

Memo

0.00

Photocopy bluefile & type labels per PPP DSI 9410-011
CHG002

DAS
46
9-89

FEB 02 2015

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

120

QC4- 100% inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

(10x)

10

Smb
15/1/29

(10x)

DAS
46
9-89

FEB 02 2015

Work Order ID 128121

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January-07-15 11:14:13 AM

Item ID: DSI 9410-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Amends Installations Of D350-591-311/312 Steps
 Start Date: 1/07/15 Start Qty: 10.00 ***10*** Cust Item ID:
 Required Date: 1/30/15 Req'd Qty: 10.00 ***10*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP DSI 9410-011								
	Location: <u>16123</u>								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAG
06
9-89

FEB 03 2015

MLS 15-02-05

ME
15-2-4

January-07-15 11:14:11 AM

Work Order ID: 128121

Parent Item: DSI 9410-011

Parent Item Name: Amends Installations Of D350-591-311/312 Steps

128121

DSI 9410-011

Start Date: 1/07/15**Required Date: 1/30/15****Start Qty: 10.00**

Required Qty: 10.00

Comments: IPP RevA: New issue DD verified by:EC . IPP rev:B as per dwg RevB
DD 10.03.03 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-15A		Purchased	No			110	Each	72.0000	8	80			
AN4-15A	DAS								**			Smb	
Bolt	46											15/1/89	
	9-89												
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				GA				64					
					120449			64					
				ST325A				8					
					m130358			8					
D2732-030		Manufactured	No			110	Each	177.0000	4	40			
D2732-030	DAS								**			Smb	
Rubber Cushion - 30" (Replaces P/N G13013-4)	46											15/1/89	
	9-89												
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				FG				141					
					107346			54					
					117118			27					
					124849			60					
				PKG016				36					
					123578			6					
					124849			30					
D3595		Manufactured	No			110	sf	500.0000	0.0833	1			
D3595	DAS								**			Smb	
Rubber Cushion (\$ Per Sq Ft)	46											15/1/89	
	9-89												
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				MAT052				500					
					94539			500					

Picklist Print

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Work Order ID: 128121

Parent Item: DSI 9410-011

Parent Item Name: Amends Installations Of D350-591-311/312 Steps

128121

DSI 9410-011

Start Date: 1/07/15

Required Date: 1/30/15

Start Qty: 10.00

Required Qty: 10.00

MS21042L4

Purchased

No

110

Each

3,662.000

8

80

MS21042L4

Locknut

DAS
46
9-89

**

Smb

JAN 27 2015

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

704

m127813

704

ST260a

2000

m130799

2000

ST305

916

426

426

m128300

8

m130922

482

NAS1149D0463J

Purchased

No

110

Each

5,835.000

16

160

NAS1149D0463J

WASHER

DAS
46
9-89

**

Smb

JAN 27 2015

Location

Loc Qty

Loc Code

CA

397

M129682

397

GA

408

M129390

408

ST260a

1153

M129390

1153

ST269

3877

M129390

12

M130799

3865

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Shop Packet Print

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DART SERVICE INSTRUCTION

TO AMEND DRAWING D350-591 REV. F

REF. CANADIAN STC: SH92-6

FAA STC: SH967NE

TO IMPROVE THE FIT OF THE D350-591-311/-312 STEPS, IT IS ACCEPTABLE TO INSTALL THE DSI 9410-011 KIT. INSTALL THE D2732-030 CUSHION (AFT CROSSTUBE) AND D3595-200-300 CUSHION (FWD CROSSTUBE) AS SHOWN IN FIGURE 1 IN PLACE OF THE D2856-400-720 ABRASION STRIP CALLED OUT ON DRAWING D350-591 REV. F.

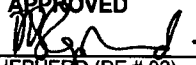
FOR CUSTOMERS WHO HAVE PREVIOUSLY INSTALLED D2856-400-720 ABRASION STRIPS REMOVE THE ABRASION STRIPS IN ACCORDANCE WITH ICA-D350-591. PRIOR TO INSTALLING THE DSI 9410-011 KIT.

DSI 9410-011 KITS WILL BE INCLUDED WITH D350-591-311/-312 STEPS AT CHANGE 002 AND SUBSEQUENT.

QTY -041	PART NUMBER	DESCRIPTION
X	DSI 9410-011	STEP MODIFICATION KIT
4	D2732-030	CUSHION
2	D3595-200-300	CUSHION
8	AN4-15A	BOLT
16	AN960JD416	WASHER
8	MS21042L4	NUT (OR MS21042-4)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)DATE: 08.09.08
CERT. NO.: SH92-6
ISSUE NO.: 10

B	SHEET 1 DELETE REVISED P/L. (SEPERATE DSI KIT FROM MAIN KIT SEE NCR 08-082 FOR DETAILS)	AJS	08.09.08
A	NEW ISSUE	PH	08.03.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9410	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		STEP MODIFICATION KIT	NTS
DATE	08.09.08	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	